



**J.D. Irving, Limited**  
**PURCHASE WOOD SPECIFICATIONS**

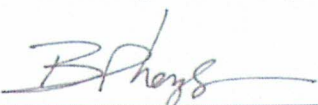
**SAINT LEONARD SAWMILL - SAWLOGS**

**EFFECTIVE DATE: May 7<sup>th</sup>, 2017 weight scale only**

<b>GRADE 1</b>	
SPECIES	Spruce/fir only; minimum <b>50% spruce</b> , less than 50% fir (sound wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
QUALITY	At least <b>90%</b> of the logs in the load must meet the following specifications for length, diameter and defects.
LENGTH	12' and 16' lengths <b>plus 3" to 7" trim</b> ; loads must contain a minimum of <b>60%</b> 16' logs.
DIAMETER (inside bark)	16' logs = 6" minimum to 20" maximum (inside bark). Excess butt flare trimmed. 12' logs = 8" minimum to 20" maximum (inside bark). Excess butt flare trimmed.
DEFECTS	Not more than 25% diameter rot <b>or</b> not more than 1/3 of gross log volume in defects from damage, sweep, porcupine chews, or other non-merchantable defect. No forked logs. No burned or charred wood. No excessive knots = not more than 12 knots 1" to 3" diameter <b>OR</b> not more than 8 knots greater than 3" diameter in any 4-foot section.
<b>GRADE 2</b>	
As for Grade 1 except for the following:	
SPECIES	Less than 50% spruce. Jack Pine is acceptable but must be separated for unloading.

**NOTE:** Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 20+ log sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher shall be eligible for **QUALITY BONUS** where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on **QUALITY SUSPENSION** and deliveries immediately suspended. Suppliers placed on quality suspension shall not be allowed to resume delivery until approved by the JDI Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed:   
Brent Thompson

Date: April 20<sup>th</sup>, 2017



**J.D. Irving, Limited**  
**PURCHASE WOOD SPECIFICATIONS**

**SAINT LEONARD SAWMILL - STUDWOOD**

**EFFECTIVE DATE: February 14<sup>th</sup>, 2021 weight scale only**

**GRADE 1 (10-FOOT) and GRADE 19 (9-FOOT) and GRADE 18 (8-FOOT)**

SPECIES	Spruce/fir only; minimum 50% spruce, maximum 50% fir (sound wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	10' studs = 123" to 127" (Loads may contain up to 20% 9' and 8' studs combined) 9' studs = 108" to 112" (Loads may contain up to 20% 8' studs) 8' studs = 99" to 103"
DIAMETER (inside bark)	10' and 9' studs = 5" minimum to 11" maximum (inside bark) 8' studs = 4.0" minimum to 11" maximum (inside bark)
DEFECTS	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4-foot section of a bolt: not more than 12 knots 1" to 3" diameter OR not more than 8 knots >3" diameter.

**GRADE 2 (10-FOOT) and GRADE 29 (9-FOOT) and GRADE 28 (8-FOOT)**

Same as specifications as **GRADES 1, 19, 18** except SPECIES is spruce/fir/jack pine with less than 50% spruce. Jack Pine is acceptable but must be separated for unloading.

**GRADE 9 (all lengths of studwood)**

Applied to a load of studwood that has a quality sample result **less than 65%** acceptable pieces.

**NOTE:** Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI staff, based on a 40+ piece sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher shall be eligible for QUALITY BONUS where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 -week period, shall be placed on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers placed on quality suspension shall not be allowed to resume delivery until approved by the JDI Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed:   
 Process Owner Wood Procurement

Date: February 14<sup>th</sup>, 2021.



**J.D. Irving, Limited**  
**PURCHASE WOOD SPECIFICATIONS**

**SUSSEX CHIP PLANT – SOFTWOOD PULPWOOD**

(Pâte)

**EFFECTIVE DATE: May 14<sup>th</sup>, 2017 weight scale**

<b>GRADE 0 Spruce-Fir-Jack Pine Pulpwood (SF PW)</b>	
SPECIES	Spruce/fir/jack pine mix (no limit on fir or jack pine content). May contain up to 5% (maximum) white pine and/or tamarack (i.e., eastern larch) content. NO hemlock or red pine content.
AGE	Delivered within 6 months of date cut
LENGTH	8-foot or 9-foot: 96" to 114". Loads of 9-foot may contain up to 20% 8-foot pieces.
DIAMETER	3.5" (inside bark) minimum to 20" maximum
DEFECTS	Not more than 5% rot per load. Individual pieces cannot have more than 50% total deductions for rot and/or defects.
	No forked or excessively crooked pieces. Bolts must be able to pass through the 20" diameter chipper infeed (i.e., like going through a 20" culvert pipe).
<b>GRADE 4 White Pine or Tamarack Pulpwood (WP PW, TA PW)</b>	
SPECIES	Loads of softwood pulpwood with greater than 5% White Pine or Tamarack content but NO hemlock or red pine.
	All other specifications are as above

Defective bolts may be rejected and loaded back on truck. Any disputes regarding scale must be brought to the attention of JDI scale staff at the time of delivery by the trucker or producer. These specifications are subject to change by J.D. Irving, Limited with minimum notice.

Signed:   
 Brent Thompson

Date: April 20<sup>th</sup>, 2017



# J.D. Irving, Limited

## Purchase Wood Memorandum

P. O. Box 5777, 300 Union Street, Saint John, New Brunswick, Canada E2L 4M3  
Tel: (506) 632-7777 Fax: (506) 632-4421

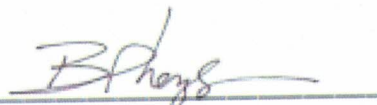
FROM	Brent Thompson
DATE	May 13 <sup>th</sup> , 2021
SUBJECT	Purchase Wood Posted Prices – Delivered
EFFECTIVE DATE	May 17 <sup>th</sup> , 2021
MILL/Yard	Kedgwick sawmill, Saint Leonard sawmill, and associated yards

For specifications on-line visit: [www.jdiwoodproducers.com](http://www.jdiwoodproducers.com) under "Product Specifications".

**GRADE 9** will be applied to any load of sawlogs or studwood with a quality sample result of less than 65% of pieces meeting mill specifications. **The price for GRADE 9 logs or studs will be GMT (Green Metric Tonne).**

Voir mise à jour des prix :  
[www.jdiwoodproducers.com](http://www.jdiwoodproducers.com)

**Suppliers who deliver a load that is assessed as GRADE 9 will be placed on Quality Suspension immediately, as per our mill specifications.**

  
Brent Thompson  
J.D. Irving, Limited